**Leo J. Johnston**

*Welder*

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**Summary of Qualifications**

* Extremely disciplined welder with 960 hours of vocational training and 17 months on the job experience.
* Skilled with all major welding tools.
* Completes projects efficiently, with an attention to detail and adheres to all safety standards.

**Skill Profile**

* Stick weld (SMAW)
* Mig weld (GMAW)
* 2” & 4” grinders
* Cutting torches & plasma cutters
* Read blueprints
* Hand & power tools
* Forklifts
* Pallet jacks

**Functional Overview**

*Welding*

* Tack rails, bumpers, truck beds, and chassis per print within 1/8” tolerances.
* Set up equipment and weld parts according to welding chart specifications and type.
* Inspect grooves, angles, and gap allowances with micrometer, caliper, and other precision instruments.
* Precision cut materials with power saws, hand shears, and chipping knives.
* Follow production schedules and meet quotas to deliver finished products on time.

*Groundskeeping*

* Maintain grounds by collecting and disposing of trash.
* Mow lawns and yards using push mowers and remove weeds by weed eating.